

## 1. Product and Company Identification

**Product Code:** 5380  
**Product Name:** 5380  
**Company Name:** Appli-Tec, Inc  
 7 Industrial Way Unit 1  
 Salem, NH 03079  
**Phone Number:** (603)685-0500  
**Web site address:** www.appli-tec.com  
**Emergency Contact:** Contact medical emergency services  
**Information:** Call Chemtrec for Transport Info. (800)424-9300  
**Intended Use:** Adhesive

## 2. Hazards Identification

**Skin Corrosion/Irritation, Category 1B**  
**Serious Eye Damage/Eye Irritation, Category 1**  
**Skin Sensitization, Category 1**  
**Germ Cell Mutagenicity, Category 1B**  
**Carcinogenicity, Category 1B**  
**Specific Target Organ Toxicity (single exposure), Category 3**  
**Specific Target Organ Toxicity (repeated exposure), Category 1**  
**Aquatic Toxicity (Chronic), Category 3**



**GHS Signal Word:** **Danger**

**GHS Hazard Phrases:** H314 - Causes severe skin burns and eye damage.  
 H317 - May cause an allergic skin reaction.  
 H318 - Causes serious eye damage.  
 H335 - May cause respiratory irritation.  
 H340 - May cause genetic defects .  
 H350 - May cause cancer .  
 H372 - Causes damage to organs - Lungs. through prolonged or repeated exposure.  
 H412 - Harmful to aquatic life with long lasting effects.

**GHS Precautionary Phrases:** P201 - Obtain special instructions before use.  
 P202 - Do not handle until all safety precautions have been read and understood.  
 P260 - Do not breathe vapors, mist or spray.  
 P264 - Wash hands thoroughly after handling.  
 P270 - Do not eat, drink or smoke when using this product.  
 P271 - Use only outdoors or in a well-ventilated area.  
 P272 - Contaminated work clothing should not be allowed out of the workplace.  
 P273 - Avoid release to the environment.  
 P280 - Wear protective gloves/eye protection/face protection.

**GHS Response Phrases:** P301+330+331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
 P303+361+353 - IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower.  
 P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
 P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.  
P308+313 - IF exposed or concerned: Get medical attention/advice.  
P310 - Immediately call a POISON CENTER or doctor/physician.  
P314 - Get medical attention/advice if you feel unwell.  
P333+313 - If skin irritation or rash occurs, seek medical advice/attention.  
P363 - Wash contaminated clothing before reuse.

**GHS Storage and Disposal Phrases:** P403+233 - Store container tightly closed in well-ventilated place.  
P405 - Store locked up.  
P501 - Dispose of contents/container according to national and local regulations.

**OSHA Regulatory Status:** This material is classified as hazardous under OSHA regulations.

**Inhalation:** Harmful if inhaled.

**Skin Contact:** Causes skin irritation. May cause allergic skin reaction.

**Eye Contact:** Causes eye irritation.

**Ingestion:** Harmful if swallowed.

**Additional Information** No data available.

### 3. Composition/Information on Ingredients

CAS #	Hazardous Components (Chemical Name)	Concentration
1344-28-1	Aluminum oxide	>50.0 %
1675-54-3	Oxirane, 2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxym ethylene)]bis-	2.0 -10.0 %
9046-10-0	*Poly(oxy(methyl-1,2-ethanediyl)	1.5 -5.0 %
25322-69-4	Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-	0.1 -1.0 %
NA	Trade Secret material 1	0.1 -1.0 %
1333-86-4	Carbon black	0.1 -1.0 %
NA	Trade Secret material 4	0.1 -1.0 %
NA	Trade Secret material 2	0.1 -1.0 %
NA	Trade Secret material 3	0.1 -1.0 %
162627-21-6	Polyphosphoric acids, reaction products with 2-oxepanone and polyethylene glycol mono-Me ether	90.0 PPM

**Additional Information** Exact percentages have been withheld as a trade secret.

## 4. First Aid Measures

**Emergency and First Aid Procedures:**

- In Case of Inhalation:** Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention.
- In Case of Skin Contact:** Remove contaminated clothing. Wash skin with soap and water. Get medical attention. Wash contaminated clothing before reuse.
- In Case of Eye Contact:** Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention/advice.
- In Case of Ingestion:** Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical advice/attention.
- Note to Physician:** Treat symptomatically and supportively.

## 5. Fire Fighting Measures

- Flash Point:** > 93.00 C
- Explosive Limits:** LEL: No data. UEL: No data.
- Autoignition Pt:** No data.
- Suitable Extinguishing Media:** Use water spray, dry chemical, carbon dioxide, or appropriate foam.
- Fire Fighting Instructions:** As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear.
- Flammable Properties and Hazards:** No data available.
- Hazardous Combustion Products:** No data available.

## 6. Accidental Release Measures

- Steps To Be Taken In Case Material Is Released Or Spilled:** Ensure adequate ventilation. Isolate area and deny entry. Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Use proper personal protective equipment as indicated in Section 8. Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container.

## 7. Handling and Storage

- Precautions To Be Taken in Handling:** Wash thoroughly after handling. Remove contaminated clothing and wash before reuse. Use only in a well-ventilated area. Avoid contact with eyes, skin, and clothing. Avoid ingestion and inhalation.
- Precautions To Be Taken in Storing:** Store at <= -40deg.C.

## 8. Exposure Controls/Personal Protection

CAS #	Partial Chemical Name	OSHA TWA	ACGIH TWA	Other Limits
1344-28-1	Aluminum oxide	PEL: 15 (dust); 5 (resp.) mg/m3	TLV: 10 mg/m3 (E)	No data.
1675-54-3	Oxirane, 2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-	No data.	No data.	No data.
9046-10-0	*Poly(oxy(methyl-1,2-ethanediyl)	No data.	No data.	No data.
25322-69-4	Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-	No data.	No data.	No data.

NA	Trade Secret material 1	No data.	No data.	No data.
1333-86-4	Carbon black	PEL: 3.5 mg/m3	TLV: 3 mg/m3 (IHL)	No data.
NA	Trade Secret material 4	No data.	No data.	No data.
NA	Trade Secret material 2	No data.	No data.	No data.
NA	Trade Secret material 3	No data.	No data.	No data.
162627-21-6	Polyphosphoric acids, reaction products with 2-oxepanone and polyethylene glycol mono-Me ether	No data.	No data.	No data.

- Respiratory Equipment (Specify Type):** Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
- Eye Protection:** Safety glasses.
- Protective Gloves:** Wear appropriate protective gloves to prevent skin exposure.
- Other Protective Clothing:** Wear appropriate protective clothing to prevent skin exposure.
- Engineering Controls (Ventilation etc.):** Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use adequate general or local explosion-proof ventilation to keep airborne levels to acceptable levels.
- Work/Hygienic/Maintenance Practices:** Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

## 9. Physical and Chemical Properties

- Physical States:** [ ] Gas [ X ] Liquid [ ] Solid
- Appearance and Odor:** Appearance: Black. Liquid.  
Odor: Ammoniacal odor.
- pH:** No data.
- Melting Point:** No data.
- Boiling Point:** No data.
- Flash Point:** > 93.00 C
- Evaporation Rate:** No data.
- Flammability (solid, gas):** No data available.
- Explosive Limits:** LEL: No data. UEL: No data.
- Vapor Pressure:** No data.
- Vapor Density (vs. Air=1):** No data.
- Specific Gravity (Water=1):** ~3.1
- Solubility in Water:** No data.
- Saturated Vapor Concentration:** No data.
- Octanol/Water Partition Coefficient:** No data.
- Autoignition Pt:** No data.
- Decomposition Temperature:** No data.

**Viscosity:** No data.

### 10. Stability and Reactivity

**Stability:** Unstable [ X ] Stable [ ]

**Conditions To Avoid - Instability:** Product will cure at ambient temperatures. Keep in cold storage until ready to use.

**Incompatibility - Materials To Avoid:** Strong acids, Strong bases, Strong oxidizing agents, Strong reducing agents, Amines, Oxidizing agents.

**Hazardous Decomposition or Byproducts:** Carbon oxides, Aldehydes, oxides of sulfur.

**Possibility of Hazardous Reactions:** Will occur [ ] Will not occur [ X ]

**Conditions To Avoid - Hazardous Reactions:** No data available.

### 11. Toxicological Information

**Toxicological Information:** No data available.

**Sensitization:** Skin sensitization.

### 12. Ecological Information

No data available.

### 13. Disposal Considerations

**Waste Disposal Method:** Observe all federal, state, and local environmental regulations.

### 14. Transport Information

#### LAND TRANSPORT (US DOT):

**DOT Proper Shipping Name:** Amines, liquid, corrosive, n.o.s. (polyoxypropylenediamine).

**DOT Hazard Class:** 8 CORROSIVE

**UN/NA Number:** UN2735 **Packing Group:** III



#### MARINE TRANSPORT (IMDG/IMO):

**IMDG/IMO Shipping Name:** Amines, liquid, corrosive, n.o.s. (polyoxypropylenediamine).

**UN Number:** UN2735 **Packing Group:** III

**Hazard Class:** 8 - CORROSIVE

**IMDG MFAG Number:**

**Marine Pollutant:** Yes

#### AIR TRANSPORT (ICAO/IATA):

**ICAO/IATA Shipping Name:** Amines, liquid, corrosive, n.o.s. (polyoxypropylenediamine).

**UN Number:** UN2735 **Packing Group:** III

**Hazard Class:** 8 - CORROSIVE

**15. Regulatory Information**

**EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists**

CAS #	Hazardous Components (Chemical Name)	S. 302 (EHS)	S. 304 RQ	S. 313 (TRI)
1344-28-1	Aluminum oxide	No	No	Yes
1675-54-3	Oxirane, 2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxym ethylene)]bis-	No	No	No
9046-10-0	*Poly(oxy(methyl-1,2-ethanediyl)	No	No	No
25322-69-4	Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-	No	No	No
NA	Trade Secret material 1	No	No	No
1333-86-4	Carbon black	No	No	No
NA	Trade Secret material 4	No	No	No
NA	Trade Secret material 2	No	No	No
NA	Trade Secret material 3	No	No	No
162627-21-6	Polyphosphoric acids, reaction products with 2-oxepanone and polyethylene glycol mono-Me ether	No	No	No

**California Proposition 65**



**WARNING**

This product can expose you to chemicals including Carbon black, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

CAS #	Hazardous Components (Chemical Name)	Other US EPA or State Lists
1344-28-1	Aluminum oxide	TSCA: Yes - Inventory CA PROP.65: No
1675-54-3	Oxirane, 2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxym ethylene)]bis-	TSCA: Yes - Inventory, 4 ECA - Cat., 8A CA PROP.65: No
9046-10-0	*Poly(oxy(methyl-1,2-ethanediyl)	TSCA: Yes - Inventory CA PROP.65: No
25322-69-4	Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-	TSCA: Yes - Inventory CA PROP.65: No
NA	Trade Secret material 1	TSCA: Yes - Inventory, 8A CA PROP.65: No
1333-86-4	Carbon black	TSCA: Yes - Inventory CA PROP.65: Yes: Canc.
NA	Trade Secret material 4	TSCA: Yes - Inventory CA PROP.65: No
NA	Trade Secret material 2	TSCA: Yes - Inventory CA PROP.65: No
NA	Trade Secret material 3	TSCA: Yes - Inventory, 8A PAIR, 8D TERM CA PROP.65: No
162627-21-6	Polyphosphoric acids, reaction products with 2-oxepanone and polyethylene glycol mono-Me ether	TSCA: Yes - Inventory: Active CA PROP.65: No

CAS #	Hazardous Components (Chemical Name)	International Regulatory Lists
1344-28-1	Aluminum oxide	REACH: Yes - (P), 01-2119817795-27: Full
1675-54-3	Oxirane, 2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxym	REACH: Yes - (P), 01-2120819292-58: Full

	ethylene)]bis-	
9046-10-0	*Poly(oxy(methyl-1,2-ethanediyl)	REACH: Yes - (P), 01-2119557899-12: Full
25322-69-4	Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-	REACH: Yes - (P), 01-2119493630-37: Full
NA	Trade Secret material 1	REACH: Yes - (P), (R): Full
1333-86-4	Carbon black	REACH: Yes - (P), 01-2119384822-32: Full
NA	Trade Secret material 4	REACH: Yes - (P), (R): Full
NA	Trade Secret material 2	REACH: Yes - (P), (R): Full, C2, M2
NA	Trade Secret material 3	REACH: Yes - (P), (R): Full
162627-21-6	Polyphosphoric acids, reaction products with 2-oxepanone and polyethylene glycol mono-Me ether	REACH: Yes - (P)

## 16. Other Information

**Revision Date:** 12/18/2024 **Previous revision:** 09/18/2023

**Additional Information About This Product:** No data available.

**Company Policy or Disclaimer:** The information on this data sheet represents our current and best opinion as to the proper use in handling of this product under normal conditions. Any use of the product which is not in conformance with this data sheet or the applicable technical bulletin, or which involves using the product in combination with any other product or any other process is the responsibility of the user.