

## 1. Product and Company Identification

**Product Code:** 3480  
**Product Name:** 3480  
**Company Name:** Appli-Tec, Inc  
 7 Industrial Way Unit 1  
 Salem, NH 03079  
**Phone Number:** (603)685-0500  
**Web site address:** www.appli-tec.com  
**Emergency Contact:** Contact medical emergency services  
**Information:** Call Chemtrec for Transport Info. (800)424-9300  
**Intended Use:** Adhesive

## 2. Hazards Identification

**Skin Corrosion/Irritation, Category 2**  
**Serious Eye Damage/Eye Irritation, Category 2A**  
**Skin Sensitization, Category 1**  
**Carcinogenicity, Category 2**  
**Specific Target Organ Toxicity (single exposure), Category 3**  
**Aquatic Toxicity (Chronic), Category 4**



**GHS Signal Word:** **Warning**

**GHS Hazard Phrases:** H315 - Causes skin irritation.  
 H317 - May cause an allergic skin reaction.  
 H319 - Causes serious eye irritation.  
 H335 - May cause respiratory irritation.  
 H351 - Suspected of causing cancer .  
 H413 - May cause long lasting harmful effects to aquatic life.

**GHS Precautionary Phrases:** P201 - Obtain special instructions before use.  
 P202 - Do not handle until all safety precautions have been read and understood.  
 P261 - Avoid breathing vapors,mist or spray.  
 P264 - Wash hands thoroughly after handling.  
 P271 - Use only outdoors or in a well-ventilated area.  
 P272 - Contaminated work clothing should not be allowed out of the workplace.  
 P273 - Avoid release to the environment.  
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.

**GHS Response Phrases:** P302+352 - IF ON SKIN: Wash with plenty of soap and water.  
 P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
 P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P308+313 - IF exposed or concerned: Get medical attention/advice.  
 P333+313 - If skin irritation or rash occurs, seek medical advice/attention.  
 P337+313 - If eye irritation persists, get medical advice/attention.  
 P362 - Take off contaminated clothing and wash before re-use.

**GHS Storage and Disposal Phrases:** P405 - Store locked up.  
 P501 - Dispose of contents/container according to national and local regulations.

**OSHA Regulatory Status:** This material is classified as hazardous under OSHA regulations.  
**Inhalation:** Harmful if inhaled.  
**Skin Contact:** May cause allergic skin reaction.  
**Eye Contact:** Can cause severe eye irritation.  
**Ingestion:** Harmful if swallowed.  
**Additional Information** No data available.

### 3. Composition/Information on Ingredients

CAS #	Hazardous Components (Chemical Name)	Concentration
25068-38-6	Bisphenol-a based epoxy resin	10.0 -40.0 %
33007-83-9	Mercaptan polymer	10.0 -40.0 %
NA	Filler, proprietary	9.5 -30.0 %
NA	Butadiene Acrylic Polymer	4.0 -20.0 %
36484-54-5	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane and methyloxirane	2.0 -8.0 %
2530-83-8	3-Glycidoxypropyltrimethoxysilane	< 5.0 %
434285-53-7	2-Propenoic acid, 2,2-bis[[(1-oxo-2-propenyl)oxy]methyl]-1,3-propanediyl ester, polymer with diethenylbenzene and ethenylethylbe	1.0 -5.0 %
67762-90-7	Siloxanes and silicones, di-me, reaction products with silica	0.5 -5.0 %
NA	Modified Aliphatic Amine	0.5 -5.0 %
7440-57-5	Gold	0.5 -2.5 %
7440-02-0	Nickel	0.5 -2.5 %

**Additional Information** Exact percentages have been withheld as a trade secret.

### 4. First Aid Measures

**Emergency and First Aid Procedures:**

**In Case of Inhalation:** Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention.

**In Case of Skin Contact:** Remove contaminated clothing. Wash skin with soap and water. Get medical attention. Wash contaminated clothing before reuse.

**In Case of Eye Contact:** Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention/advice.

**In Case of Ingestion:** Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical advice/attention.

**Note to Physician:** Treat symptomatically and supportively.

## 5. Fire Fighting Measures

**Flash Pt:** > 93.00 C

**Explosive Limits:** LEL: No data. UEL: No data.

**Autoignition Pt:** No data.

**Suitable Extinguishing Media:** Use water spray, dry chemical, carbon dioxide, or appropriate foam.

**Fire Fighting Instructions:** As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear.

**Flammable Properties and Hazards:** No data available.

**Hazardous Combustion Products:** No data available.

## 6. Accidental Release Measures

**Steps To Be Taken In Case Material Is Released Or Spilled:** Ensure adequate ventilation. Isolate area and deny entry. Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Use proper personal protective equipment as indicated in Section 8. Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container.

## 7. Handling and Storage

**Precautions To Be Taken in Handling:** Avoid contact with eyes, skin, and clothing. Avoid ingestion and inhalation. Use only with adequate ventilation.

**Precautions To Be Taken in Storing:** Store at <= -40deg.C.

## 8. Exposure Controls/Personal Protection

CAS #	Partial Chemical Name	OSHA TWA	ACGIH TWA	Other Limits
25068-38-6	Bisphenol-a based epoxy resin	No data.	No data.	No data.
33007-83-9	Mercaptan polymer	No data.	No data.	No data.
NA	Filler, proprietary	TWA: 6 mg/m3 (Inhalable dust)	TWA: 10 mg/m3 (Inhalable dust)	No data.
NA	Butadiene Acrylic Polymer	No data.	No data.	No data.
36484-54-5	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane and methyloxirane	No data.	No data.	No data.
2530-83-8	3-Glycidoxypropyltrimethoxysilane	No data.	No data.	No data.
434285-53-7	2-Propenoic acid, 2,2-bis[[(1-oxo-2-propenyl)oxy]methyl]-1,3-propanediyl ester, polymer with diethenylbenzene and ethenylethylbe	No data.	No data.	No data.
67762-90-7	Siloxanes and silicones, di-me, reaction products with silica	PEL: 1 mg/m3	TLV: 1.5 mg/m3 (Inhalation)	No data.
NA	Modified Aliphatic Amine	No data.	No data.	No data.
7440-57-5	Gold	No data.	No data.	No data.
7440-02-0	Nickel	PEL: 1 mg/m3	TLV: 1.5 mg/m3 (Inhalation)	No data.

<b>Respiratory Equipment (Specify Type):</b>	Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
<b>Eye Protection:</b>	Safety glasses.
<b>Protective Gloves:</b>	Wear appropriate protective gloves to prevent skin exposure.
<b>Other Protective Clothing:</b>	Wear appropriate protective clothing to prevent skin exposure.
<b>Engineering Controls (Ventilation etc.):</b>	Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use process enclosure, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.
<b>Work/Hygienic/Maintenance Practices:</b>	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

## 9. Physical and Chemical Properties

<b>Physical States:</b>	[ ] Gas    [ X ] Liquid    [ ] Solid	
<b>Appearance and Odor:</b>	Appearance: White. Liquid. Odor: amine-like.	
<b>pH:</b>	No data.	
<b>Melting Point:</b>	No data.	
<b>Boiling Point:</b>	No data.	
<b>Flash Pt:</b>	> 93.00 C	
<b>Evaporation Rate:</b>	No data.	
<b>Flammability (solid, gas):</b>	No data available.	
<b>Explosive Limits:</b>	LEL: No data.	UEL: No data.
<b>Vapor Pressure (vs. Air or mm Hg):</b>	No data.	
<b>Vapor Density (vs. Air = 1):</b>	No data.	
<b>Specific Gravity (Water = 1):</b>	~1.3	
<b>Solubility in Water:</b>	No data.	
<b>Saturated Vapor Concentration:</b>	No data.	
<b>Octanol/Water Partition Coefficient:</b>	No data.	
<b>Autoignition Pt:</b>	No data.	
<b>Decomposition Temperature:</b>	No data.	
<b>Viscosity:</b>	No data.	

**Information with regard to primary physical hazard:**

## 10. Stability and Reactivity

**Stability:** Unstable [ X ] Stable [ ]

**Conditions To Avoid - Instability:** Product will cure at ambient temperatures. Keep in cold storage until ready to use.

**Incompatibility - Materials To Avoid:** Strong bases, Alcohols, Oxidizing materials.

**Hazardous Decomposition or Byproducts:** Nitrogen oxides, Carbon oxides.

**Possibility of Hazardous Reactions:** Will occur [ ] Will not occur [ X ]

**Conditions To Avoid - Hazardous Reactions:** No data available.

## 11. Toxicological Information

**Toxicological Information:** No data available.

**Irritation or Corrosion:** Serious eye damage/irritation. Skin corrosion/irritation.

**Sensitization:** Skin sensitization.

## 12. Ecological Information

No data available.

## 13. Disposal Considerations

**Waste Disposal Method:** Observe all federal, state, and local environmental regulations.

## 14. Transport Information

### LAND TRANSPORT (US DOT):

**DOT Proper Shipping Name:** Not dangerous goods.

**DOT Hazard Class:**

**UN/NA Number:**

### MARINE TRANSPORT (IMDG/IMO):

**IMDG/IMO Shipping Name:** Not dangerous goods.

**UN Number:**

**Packing Group:**

**Hazard Class:**

### AIR TRANSPORT (ICAO/IATA):

**ICAO/IATA Shipping Name:** Not dangerous goods.

**UN Number:**

**Packing Group:**

**Hazard Class:**

## 15. Regulatory Information

### EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists

CAS #	Hazardous Components (Chemical Name)	S. 302 (EHS)	S. 304 RQ	S. 313 (TRI)
25068-38-6	Bisphenol-a based epoxy resin	No	No	No
33007-83-9	Mercaptan polymer	No	No	No
NA	Filler, proprietary	No	No	No
NA	Butadiene Acrylic Polymer	No	No	No
36484-54-5	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane and methyloxirane	No	No	No

2530-83-8	3-Glycidoxypropyltrimethoxysilane	No	No	No
434285-53-7	2-Propenoic acid, 2,2-bis[[(1-oxo-2-propenyl)oxy]methyl]-1,3-propanediyl ester, polymer with diethenylbenzene and ethenylethylbe	No	No	No
67762-90-7	Siloxanes and silicones, di-me, reaction products with silica	No	No	No
NA	Modified Aliphatic Amine	No	No	No
7440-57-5	Gold	No	No	No
7440-02-0	Nickel	No	Yes NA	Yes

**California Proposition 65**



**WARNING**

This product can expose you to chemicals including Nickel, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

CAS #	Hazardous Components (Chemical Name)	Other US EPA or State Lists
25068-38-6	Bisphenol-a based epoxy resin	TSCA: Inventory
33007-83-9	Mercaptan polymer	TSCA: Inventory
NA	Filler, proprietary	TSCA: Inventory
NA	Butadiene Acrylic Polymer	TSCA: Inventory
36484-54-5	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane and methyloxirane	TSCA: Inventory
2530-83-8	3-Glycidoxypropyltrimethoxysilane	TSCA: Inventory, 8A
434285-53-7	2-Propenoic acid, 2,2-bis[[(1-oxo-2-propenyl)oxy]methyl]-1,3-propanediyl ester, polymer with diethenylbenzene and ethenylethylbe	TSCA: Inventory
67762-90-7	Siloxanes and silicones, di-me, reaction products with silica	TSCA: Inventory, 8A, 8A PAIR
NA	Modified Aliphatic Amine	TSCA: Inventory
7440-57-5	Gold	TSCA: Inventory
7440-02-0	Nickel	TSCA: Inventory CA PROP.65: Yes: Canc.

**16. Other Information**

**Revision Date:** 08/02/2023

**Additional Information About This Product:** No data available.

**Company Policy or Disclaimer:** The information on this data sheet represents our current and best opinion as to the proper use in handling of this product under normal conditions. Any use of the product which is not in conformance with this data sheet or the applicable technical bulletin, or which involves using the product in combination with any other product or any other process is the responsibility of the user.