

1. Product and Company Identification

Product Code: 3304
Product Name: 3304
Company Name: Appli-Tec, Inc
 7 Industrial Way Unit 1
 Salem, NH 03079
Phone Number: (603)685-0500
Web site address: www.appli-tec.com
Emergency Contact: Contact medical emergency services
Information: Call Chemtrec for Transport Info. (800)424-9300
Intended Use: Adhesive

2. Hazards Identification

Acute Toxicity: Inhalation, Category 4
Skin Corrosion/Irritation, Category 2
Serious Eye Damage/Eye Irritation, Category 1
Respiratory Sensitization, Category 1
Skin Sensitization, Category 1
Specific Target Organ Toxicity (single exposure), Category 3



GHS Signal Word: **Danger**

GHS Hazard Phrases: H315 - Causes skin irritation.
 H317 - May cause an allergic skin reaction.
 H318 - Causes serious eye damage.
 H332 - Harmful if inhaled.
 H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 H335 - May cause respiratory irritation.

GHS Precautionary Phrases: P261 - Avoid breathing vapors, mist, or spray.
 P264 - Wash hands thoroughly after handling.
 P271 - Use only outdoors or in a well-ventilated area.
 P272 - Contaminated work clothing should not be allowed out of the workplace.
 P280 - Wear protective gloves/eye protection/face protection.
 P285 - In case of inadequate ventilation wear respiratory protection.

GHS Response Phrases: P302+352 - IF ON SKIN: Wash with plenty of soap and water.
 P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
 P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 - Immediately call a POISON CENTER or doctor/physician.
 P333+313 - If skin irritation or rash occurs, seek medical advice/attention.
 P342+311 - If experiencing respiratory symptoms call a POISON CENTER or doctor/physician.
 P362 - Take off contaminated clothing and wash before re-use.

GHS Storage and Disposal Phrases: P403+233 - Store container tightly closed in well-ventilated place.
 P405 - Store locked up.
 P501 - Dispose of contents/container according to national and local regulations.

Emergency Overview:

OSHA Regulatory Status: This material is classified as hazardous under OSHA regulations.
Inhalation: Harmful if inhaled. May cause allergic respiratory reaction.
Skin Contact: May cause allergic skin reaction. Causes skin irritation.
Eye Contact: Causes serious eye damage.
Ingestion: May cause burns to the digestive tract.
Additional Information No data available.

3. Composition/Information on Ingredients

CAS #	Hazardous Components (Chemical Name)	Concentration
101-68-8	Methylenebis(phenylisocyanate)	5.0 -20.0 %
3077-13-2	2-Propanol-1,1'-phenylaminobis	1.0 -10.0 %
39310-05-9	Diisocyanate (homopolymer)	1.0 -5.0 %
5873-54-1	Benzene, 1-Isocyanato-2-[(4-isocyanatophenyl)methyl]-	0.1 -1.0 %
78-40-0	Triethyl phosphate	0.1 -1.0 %

Additional Information Exact percentages have been withheld as a trade secret.

4. First Aid Measures

Emergency and First Aid Procedures:

In Case of Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention.
In Case of Skin Contact: Remove contaminated clothing. Wash skin with soap and water. Get medical attention. Wash contaminated clothing before reuse.
In Case of Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention/advice.
In Case of Ingestion: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical advice/attention.
Note to Physician: Treat symptomatically and supportively.

5. Fire Fighting Measures

Flash Pt: > 177.00 C
Explosive Limits: LEL: No data. UEL: No data.
Autoignition Pt: No data.
Suitable Extinguishing Media: Use water spray, dry chemical, carbon dioxide, or appropriate foam.
Fire Fighting Instructions: As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear.
Flammable Properties and Hazards: No data available.
Hazardous Combustion Products: No data available.

6. Accidental Release Measures

Steps To Be Taken In Case Material Is Released Or Spilled: Ensure adequate ventilation. Isolate area and deny entry. Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Use proper personal protective equipment as indicated in Section 8. Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container.

7. Handling and Storage

Precautions To Be Taken in Handling: Avoid contact with eyes, skin, and clothing. Avoid breathing vapor. Use only in a well ventilated area. Avoid ingestion and inhalation.

Precautions To Be Taken in Storing: Store at <= -60deg.C.

8. Exposure Controls/Personal Protection

CAS #	Partial Chemical Name	OSHA TWA	ACGIH TWA	Other Limits
101-68-8	Methylenebis(phenylisocyanate)	CEIL: 0.02 ppm	TLV: 0.005 ppm	No data.
3077-13-2	2-Propanol-1,1'-phenylaminobis	No data.	No data.	No data.
39310-05-9	Diisocyanate (homopolymer)	No data.	No data.	No data.
5873-54-1	Benzene, 1-Isocyanato-2-[(4-isocyanatophenyl)methyl]-	TWA: 5 mg/m3	CEIL: 5 mg/m3 (salts)	No data.
78-40-0	Triethyl phosphate	No data.	No data.	No data.

Respiratory Equipment (Specify Type): Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Eye Protection: Safety glasses.

Protective Gloves: Wear appropriate protective gloves to prevent skin exposure.

Other Protective Clothing: Wear appropriate protective clothing to prevent skin exposure.

Engineering Controls (Ventilation etc.): Use process enclosure, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

Work/Hygienic/Maintenance Practices: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

9. Physical and Chemical Properties

Physical States: [] Gas [X] Liquid [] Solid

Appearance and Odor: Appearance: Yellowish. Paste.
Odor: weak odor.

pH: No data.

Melting Point: No data.

Boiling Point: No data.

Flash Pt: > 177.00 C

Evaporation Rate: No data.

Flammability (solid, gas): No data available.

Explosive Limits: LEL: No data. UEL: No data.

Vapor Pressure (vs. Air or mm Hg): No data.

Vapor Density (vs. Air = No data.

1):
Specific Gravity (Water = 1): ~1
Solubility in Water: No data.
Saturated Vapor Concentration: No data.
Octanol/Water Partition Coefficient: No data.
Percent Volatile: < 3.0 % by weight.
Autoignition Pt: No data.
Decomposition Temperature: No data.
Viscosity: No data.

Information with regard to primary physical hazard: No data available.

10. Stability and Reactivity

Stability: Unstable [X] Stable []
Conditions To Avoid - Instability: Product will cure at ambient temperatures. Keep in cold storage until ready to use.
Incompatibility - Materials To Avoid: Strong oxidizing agents.
Hazardous Decomposition or Byproducts: Carbon oxides, nitrogen oxides (NOx).
Possibility of Hazardous Reactions: Will occur [] Will not occur [X]
Conditions To Avoid - Hazardous Reactions: No data available.

11. Toxicological Information

Toxicological Information: No data available.
Irritation or Corrosion: Serious eye damage/irritation.
Sensitization: Respiratory and skin sensitization.

12. Ecological Information

No data available.

13. Disposal Considerations

Waste Disposal Method: Observe all federal, state, and local environmental regulations.

14. Transport Information

LAND TRANSPORT (US DOT):

DOT Proper Shipping Name: Other regulated substances, liquid, n.o.s. (Methylene Diphenyl Diisocyanate)
DOT Hazard Class: 9 CLASS 9
UN/NA Number: NA3082 **Packing Group:** III



MARINE TRANSPORT (IMDG/IMO):

IMDG/IMO Shipping Name: Not Regulated.
UN Number: None **Packing Group:** NA
Hazard Class: None - No hazard class
IMDG MFAG Number:

AIR TRANSPORT (ICAO/IATA):

ICAO/IATA Shipping Name: Not Regulated.
UN Number: None **Packing Group:** NA
Hazard Class: None - No hazard class

15. Regulatory Information

EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists

CAS #	Hazardous Components (Chemical Name)	S. 302 (EHS)	S. 304 RQ	S. 313 (TRI)
101-68-8	Methylenebis(phenylisocyanate)	No	Yes NA	Yes-Cat. N120
3077-13-2	2-Propanol-1,1'-phenylaminobis	No	No	No
39310-05-9	Diisocyanate (homopolymer)	No	No	No
5873-54-1	Benzene, 1-Isocyanato-2-[(4-isocyanatophenyl)methyl]-	No	No	Yes-Cat. N106
78-40-0	Triethyl phosphate	No	No	No

California Proposition 65



WARNING

This product can expose you to chemicals including 4-Vinyl-1-cyclohexene and 1,3-Butadiene, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov. This product can expose you to chemicals including Ethylbenzene, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov. This product can expose you to chemicals including Methanol and Toluene, which are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

CAS #	Hazardous Components (Chemical Name)	Other US EPA or State Lists
101-68-8	Methylenebis(phenylisocyanate)	TSCA: Inventory
3077-13-2	2-Propanol-1,1'-phenylaminobis	TSCA: Inventory
39310-05-9	Diisocyanate (homopolymer)	TSCA: Inventory
5873-54-1	Benzene, 1-Isocyanato-2-[(4-isocyanatophenyl)methyl]-	TSCA: Inventory, 8D TERM
78-40-0	Triethyl phosphate	TSCA: Inventory, 8A PAIR, 8D TERM

16. Other Information

Revision Date: 05/02/2023 **Previous revision:** 01/19/2021

Additional Information No data available.

About This Product:

**Company Policy or
Disclaimer:**

The information on this data sheet represents our current and best opinion as to the proper use in handling of this product under normal conditions. Any use of the product which is not in conformance with this data sheet or the applicable technical bulletin, or which involves using the product in combination with any other product or any other process is the responsibility of the user.