

Fuel-resistant, flexible when cured

0720 is a one-component, grey, thermally conductive, precision mixed, degassed, and frozen polysulfide adhesive. It is fuel resistant material that is flexible when cured and is compliant with HMS 16-1985, Compound V, Class 3 and HP 16-103, Type VII, Class 3 specifications. 0720 can be cured at either room or elevated temperatures followed by a room temperature cure. This material is thixotropic when applied and features a very low glass transition temperature as well as having a thermal conductivity of 0.8 (W/mK). It has a long pot life of 2 hours and is an ideal fillet material. Along with fuels, 0720 is resistant to lubricants, oils, water, and weather and bonds well to most substrates including aluminum, magnesium, titanium, and steel.

UNCURED	
Pot Life @ 25°C	2 hours
Viscosity @ 25°C	Paste
Shelf Life @ -40°C	6 months
CURE OPTIONS	8 hours @ 74°C + 48 hours @ 25°C 3 days @ 25°C
CURED PROPERTIES	Based on cure of 8 hours @ 74°C + 48 hours @ 25°C
Color	Grey
Shore A Hardness	70
Glass Transition Temp (°C)	-48
Density (g/cc)	2.33
ELECTRICAL PROPERTIES	Based on cure of 8 hours @ 74°C + 48 hours @ 25°C
Volume Resistivity (ohm-cm)	2.8E 10 @ 500 VDC
THERMAL PROPERTIES	Based on cure of 8 hours @ 74°C + 48 hours @ 25°C
Glass Transition Temp (°C)	-48
Degradation Temp. (°C)	250
Operating Temp. Range (°C)	-60 to 135
Thermal Conductivity (W/mK)	0.8
ACOUSTIC PROPERTIES	
Velocity (m/s)	1,686
Impedance (MRayls)	3.926
Loss (dB/cm-MHz)	-14.9
Density (g/cc)	2.33

KEY FEATURES

Bonds Well to Most Substrates

Thermally Conductive

HMS 16-1985, Compound V, Class 3

HP 16-103, Type VII, Class 3

Resistant to Fuel, Lubricants, Water, and Weather

Room or Elevated Temperature Cure

User-friendly Packaging

✓ RoHS Compliant

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