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1. Product and Company Identification

Product Code: 3323 Product Name: 3323

Company Name: Appli-Tec, Inc Phone Number: 7 Industrial Way Unit 1 (603)685-0500

Salem, NH 03079

Web site address: www.appli-tec.com

Emergency Contact: Contact medical emergency services

Information: Call Chemtrec for Transport Info. (800)424-9300

Intended Use: Adhesive

2. Hazards Identification

Skin Corrosion/Irritation, Category 1B

Serious Eye Damage/Eye Irritation, Category 2

Skin Sensitization, Category 1

Acute Toxicity: Inhalation, Category 4
Acute Toxicity: Oral, Category 4
Aquatic Toxicity (Chronic), Category 2







GHS Signal Word: Danger

GHS Hazard Phrases: H302 - Harmful if swallowed.

H314 - Causes severe skin burns and eye damage.

H317 - May cause an allergic skin reaction.

H319 - Causes serious eye irritation.

H332 - Harmful if inhaled.

H411 - Toxic to aquatic life with long lasting effects.

GHS Precaution Phrases: P261 - Avoid breathing vapors, mist or spray.

P264 - Wash hands thoroughly after handling.

P270 - Do not eat, drink or smoke when using this product.

P271 - Use only outdoors or in a well-ventilated area.

P272 - Contaminated work clothing should not be allowed out of the workplace.

P273 - Avoid release to the environment.

P280 - Wear protective gloves/eye protection/face protection.

GHS Response Phrases: P301+312 - IF SWALLOWED: Call a POISON CENTER or doctor/physician if

you feel unwell.

P303+361+353 - IF ON SKIN (or hair): Remove/take off immediately all

contaminated clothing. Rinse skin with water/shower.

P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a

position comfortable for breathing.

P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. P310 - Immediately call a POISON CENTER or doctor/physician.

P330 - Rinse mouth.

P333+313 - If skin irritation or rash occurs, seek medical advice/attention.

P337+313 - If eye irritation persists, get medical advice/attention.

P363 - Wash contaminated clothing before reuse.

P391 - Collect spillage.

GHS Storage and Disposal P405 - Store locked up.



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Phrases: P501 - Dispose of contents/container according to national and local regulations.

OSHA Regulatory Status: This material is classified as hazardous under OSHA regulations.

Inhalation: Harmful if inhaled.

Skin Contact: Causes skin burns. May cause allergic skin reaction. Eye Contact: Causes eye burns. Causes serious eye damage.

Ingestion:Harmful if swallowed.Additional InformationNo data available.

3. Composition/Information on Ingredients

CAS # Hazardous Components (Chemical Name) Concentration
1344-28-1 Aluminum oxide 30.0 -50.0 %
25085-99-8 Oxirane, 20.0 -40.0 %

 $2,2'\hbox{-}[(1\hbox{-}Methylethylidene)bis (4,1\hbox{-}phenyleneoxyme$

thylene)]bis-, homopolymer

NA Reactive Diluent 10.0 -25.0 % 25513-64-8 1,6-Hexanediamine, 2,2,4(or 2,4,4)-trimethyl- 5.0 -15.0 %

Additional Information Exact percentages have been withheld as a trade secret.

4. First Aid Measures

Emergency and First Aid

Procedures:

In Case of Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is

difficult, give oxygen. Get immediate medical attention.

In Case of Skin Contact: Remove contaminated clothing. Wash skin with soap and water. Get medical

attention. Wash contaminated clothing before reuse.

In Case of Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes, occasionally

lifting the upper and lower eyelids. Get medical attention/advice.

In Case of Ingestion: Do NOT induce vomiting. Never give anything by mouth to an unconscious

person. Get medical advice/attention.

Note to Physician: Treat symptomatically and supportively.

5. Fire Fighting Measures

Flash Pt: > 93.00 C

Explosive Limits: LEL: No data. UEL: No data.

Autoignition Pt: No data.

Suitable Extinguishing Use water spray, dry chemical, carbon dioxide, or appropriate foam.

Media:

Fire Fighting Instructions: As in any fire, wear a self-contained breathing apparatus in pressure-demand,

MSHA/NIOSH (approved or equivalent), and full protective gear.

Flammable Properties and No data available.

Hazards:

Hazardous Combustion No data available.

Products:



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6. Accidental Release Measures

Material Is Released Or Spilled:

Steps To Be Taken In Case Ensure adequate ventilation. Isolate area and deny entry. Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Use proper personal protective equipment as indicated in Section 8. Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container.

7. Handling and Storage

Precautions To Be Taken

in Handling:

Wash thoroughly after handling. Remove contaminated clothing and wash before reuse. Use only in a well-ventilated area. Avoid contact with eyes, skin, and

clothing. Avoid ingestion and inhalation.

Precautions To Be Taken

Store at <= -40deg.C.

in Storing:

8. Exposure Controls/Personal Protection				
CAS#	Partial Chemical Name	OSHA TWA	ACGIH TWA	Other Limits
1344-28-1	Aluminum oxide	PEL: 15 (dust); 5 (resp.) mg/m3	TLV: 10 mg/m3 (E)	No data.
25085-99-8	Oxirane, 2,2'-[(1-Methylethylidene)bis(4,1-phenyl eneoxymethylene)]bis-, homopolymer	No data.	No data.	No data.
NA	Reactive Diluent	No data.	No data.	No data.
25513-64-8	1,6-Hexanediamine, 2,2,4(or 2,4,4)-trimethyl-	No data.	No data.	No data.

Respiratory Equipment

(Specify Type):

Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Safety glasses. **Eye Protection:**

Protective Gloves: Wear appropriate protective gloves to prevent skin exposure. Other Protective Clothing: Wear appropriate protective clothing to prevent skin exposure.

Engineering Controls (Ventilation etc.):

Facilities storing or utilizing this material should be equipped with an eyewash

facility and a safety shower. Use adequate ventilation to keep airborne

concentrations low. Use with adequate ventilation.

e Practices:

Work/Hygienic/Maintenanc Handle in accordance with good industrial hygiene and safety practice. Wash

hands before breaks and at the end of workday.

9. Physical and Chemical Properties

[X] Liquid **Physical States:** [] Gas [] Solid

Appearance: Off-white. Liquid. Appearance and Odor:

Odor: weak odor.

No data. pH: No data. **Melting Point: Boiling Point:** No data. Flash Pt: > 93.00 C No data. **Evaporation Rate:**

Flammability (solid, gas): No data available.

LEL: No data. UEL: No data. **Explosive Limits:**

Vapor Pressure (vs. Air or No data.

mm Hg):

Vapor Density (vs. Air = 1): No data.



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Specific Gravity (Water = ~ 1.7

1):

Solubility in Water: No data.

Octanol/Water Partition No data.

Coefficient:

Percent Volatile: 0.0 % by volume.

Autoignition Pt: No data.

Decomposition No data.

Temperature:

Viscosity: No data.

10. Stability and Reactivity

Stability: Unstable [X] Stable []

Conditions To Avoid - Product will cure at ambient temperatures. Keep in cold storage until ready to

Instability: us

Incompatibility - Materials Oxidizing materials, Strong reducing agents, Strong acids, Strong bases.

To Avoid:

Hazardous Decomposition Carbon oxides, nitrogen oxides (NOx).

or Byproducts:

Possibility of Hazardous Will occur [] Will not occur [X]

Reactions:

Conditions To Avoid - No data available.

Hazardous Reactions:

11. Toxicological Information

Toxicological Information: No data available.

Irritation or Corrosion: Skin corrosion/irritation. Serious eye damage/irritation.

Sensitization: Skin sensitization.

12. Ecological Information

General Ecological Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic

Information: environment.

13. Disposal Considerations

Waste Disposal Method: Observe all federal, state, and local environmental regulations.

14. Transport Information

LAND TRANSPORT (US DOT):

DOT Proper Shipping

Trimethylhexamethylenediamines.

Name:

DOT Hazard Class: 8 CORROSIVE

UN/NA Number: UN2327 Packing Group: III







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MARINE TRANSPORT (IMDG/IMO):

IMDG/IMO Shipping Name: Trimethylhexamethylenediamines.

UN Number: 2327 Packing Group:

Hazard Class: 8 - CORROSIVE

IMDG MFAG Number:

IMDG EMS Page: Marine Pollutant: Yes

AIR TRANSPORT (ICAO/IATA):

ICAO/IATA Shipping Trimethylhexamethylenediamines.

Name:

15. Regulatory Information

EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists

Hazardous Components (Chemical Name) S. 302 (EHS) S. 304 RQ S. 313 (TRI) 1344-28-1 Aluminum oxide No No Yes 25085-99-8 No No No Oxirane. 2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxyme thylene)]bis-, homopolymer

CAS # Hazardous Components (Chemical Name) Other US EPA or State Lists

1344-28-1 Aluminum oxide TSCA: Inventory 25085-99-8 Oxirane, TSCA: Inventory

2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxyme

thylene)]bis-, homopolymer

NA Reactive Diluent TSCA: Inventory 25513-64-8 1,6-Hexanediamine, 2,2,4(or 2,4,4)-trimethyl-

16. Other Information

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Additional Information About This Product:

No data available.

Company Policy or

Disclaimer:

The information on this data sheet represents our current and best opinion as to the proper use in handling of this product under normal conditions. Any use of the product which is not in conformance with this data sheet or the applicable technical bulletin, or which involves using the product in combination with any

other product or any other process is the responsibility of the user.