Revision: 12/05/2017 Supersedes Revision: 06/12/2017

	1. Product and Company Ider	ntification
Product Code:	0825	
Product Name:	0825	
Company Name:	Appli-Tec, Inc	Phone Number:
	7 Industrial Way Unit 1	(603)685-0500
	Salem, NH 03079	
Web site address:	www.appli-tec.com	
Emergency Contact:	Contact medical emergency services	
Information:	Call Chemtrec for Transport Info.	(800)424-9300
Intended Use:	Adhesive	

#### 2. Hazards Identification

Acute Toxicity: Inhalation, Category 4 Skin Corrosion/Irritation, Category 2 Skin Sensitization, Category 1 Germ Cell Mutagenicity, Category 2 Specific Target Organ Toxicity (single exposure), Category 3 Specific Target Organ Toxicity (repeated exposure), Category 2 Serious Eye Damage/Eye Irritation, Category 2A Acute Toxicity: Oral, Category 4 Acute Toxicity: Skin, Category 4



GHS Signal Word:	Warning
GHS Hazard Phrases:	H302 - Harmful if swallowed.
	H312 - Harmful in contact with skin.
	H315 - Causes skin irritation.
	H317 - May cause an allergic skin reaction.
	H319 - Causes serious eye irritation.
	H332 - Harmful if inhaled.
	H336 - May cause drowsiness or dizziness.
	H341 - Suspected of causing genetic defects.
	H373 - May cause damage to organs through prolonged or repeated exposure.
GHS Precaution Phrases:	P201 - Obtain special instructions before use.
	P202 - Do not handle until all safety precautions have been read and
	understood.
	P260 - Do not breathe vapors mist or spray.
	P264 - Wash hands thoroughly after handling.
	P270 - Do not eat, drink or smoke when using this product.
	P271 - Use only outdoors or in a well-ventilated area.
	<ul><li>P272 - Contaminated work clothing should not be allowed out of the workplace.</li><li>P280 - Wear protective gloves/protective clothing/eye protection/face protection.</li></ul>
GHS Response Phrases:	P301+312 - IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
	P302+352 - IF ON SKIN: Wash with plenty of soap and water.
	P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a
	position comfortable for breathing.
	P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes.
	Remove contact lenses, if present and easy to do. Continue rinsing.

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THERMOSET ADHESIVE SOLUTIONS	<b>0825</b>	sion: 12/05/2017
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	<ul> <li>P308+313 - IF exposed or concerned: Get medical attention/advice</li> <li>P312 - Call a POISON CENTER or doctor/physician if you feel unw</li> <li>P330 - Rinse mouth.</li> <li>P333+313 - If skin irritation or rash occurs, seek medical advice/attention.</li> <li>P337+313 - If eye irritation persists, get medical advice/attention.</li> </ul>	vell.
	P363 - Wash contaminated clothing before reuse.	
GHS Storage and Disposa	I P405 - Store locked up.	
Phrases:	P501 - Dispose of contents/container according to local and nation	al regulations.
<b>OSHA Regulatory Status:</b>	This material is classified as hazardous under OSHA regulations.	
Potential Health Effects (Acute and Chronic):		
Inhalation:	Toxic if inhaled.	
Skin Contact:	Causes skin irritation. May cause allergic skin reaction.	
Eye Contact:	Causes eye irritation.	
Ingestion:	Harmful if swallowed.	
Additional Information	No data available.	

### 3. Composition/Information on Ingredients

CAS #	Hazardous Components (Chemical Name)	Concentration
1344-28-1	Aluminum oxide	65.0 -80.0 %
NA	Proprietary epoxy resin	15.0 -30.0 %
NA	Proprietary Brominated Aromatic Imide	0.5 -5.0 %
NA	Proprietary dimethyl ester	0.5 -5.0 %
108-45-2	1,3-Phenylenediamine	1.0 -5.0 %
872-50-4	N-Methyl-2-pyrrolidone	0.5 -2.5 %
2426-08-6	Oxirane, (Butoxymethyl)-	0.0 -1.0 %
1333-86-4	Carbon black	0.0 -1.0 %

#### **Additional Information**

Exact percentages have been withheld as a trade secret.

### 4. First Aid Measures

Emergency and First Aid Procedures:	
In Case of Inhalation:	Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention.
In Case of Skin Contact:	Remove contaminated clothing. Wash skin with soap and water. Get medical attention. Wash contaminated clothing before reuse.
In Case of Eye Contact:	Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention/advice.
In Case of Ingestion:	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical advice/attention.

### APPLI-TEC THERMOSET ADHESIVE SOLUTIONS

## SAFETY DATA SHEET 0825

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	5. Fire Fighting Mea	sures
Flash Pt:	> 93.00 C	
Explosive Limits:	LEL: No data.	UEL: No data.
Autoignition Pt:	No data.	
Suitable Extinguishing Media:	Use water spray, dry chemical, carb	on dioxide, or appropriate foam.
Fire Fighting Instructions:	As in any fire, wear a self-contained MSHA/NIOSH (approved or equivale	breathing apparatus in pressure-demand, ent), and full protective gear.
Flammable Properties and Hazards:	No data available.	
Hazardous Combustion	No data available.	
Products:		
	6. Accidental Release N	leasures
Steps To Be Taken In Case Material Is Released Or Spilled:	leakage or spillage if safe to do so.	e area and deny entry. Prevent further Do not let product enter drains. Use proper dicated in Section 8. Absorb spill with inert

### 7. Handling and Storage

material (e.g. dry sand or earth), then place in a chemical waste container.

Precautions To Be Taken in Handling:	Use with adequate ventilation. Avoid contact with eyes, skin, and clothing. Avoid ingestion and inhalation. Wash thoroughly after handling.
Precautions To Be Taken in Storing:	Store at <= -40deg.C.

8. Exposure Controls/Personal Protection	
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CAS #	Partial Chemical Name	OSHA TWA	ACGIH TWA	Other Limits
1344-28-1	Aluminum oxide	PEL: 15 (dust); 5 (resp.) mg/m3	TLV: 10 mg/m3 (E)	No data.
NA	Proprietary epoxy resin	No data.	No data.	No data.
NA	Proprietary Brominated Aromatic Imide	No data.	No data.	No data.
NA	Proprietary dimethyl ester	No data.	No data.	No data.
108-45-2	1,3-Phenylenediamine	No data.	TLV: 0.1 mg/m3	No data.
872-50-4	N-Methyl-2-pyrrolidone	No data.	No data.	No data.
2426-08-6	Oxirane, (Butoxymethyl)-	PEL: 50 ppm	TLV: 3 ppm	No data.
1333-86-4	Carbon black	PEL: 3.5 mg/m3	TLV: 3 mg/m3 (IHL)	No data.

Respiratory Equipment (Specify Type):	Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
Eye Protection:	Safety glasses.
Protective Gloves:	Wear appropriate protective gloves to prevent skin exposure.
<b>Other Protective Clothing:</b>	Wear appropriate protective clothing to prevent skin exposure.
Engineering Controls (Ventilation etc.):	Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.
Work/Hygienic/Maintenanc e Practices:	Handle in accordance with good industrial hygiene and safety practice. Wash thoroughly after handling.



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	9. Physical and Chemical Properties
Physical States:	[]Gas [X]Liquid []Solid
Appearance and Odor:	Appearance: Black.
	Odor: weak odor.
Melting Point:	No data.
Boiling Point:	No data.
Flash Pt:	> 93.00 C
Evaporation Rate:	No data.
Flammability (solid, gas):	No data available.
Explosive Limits:	LEL: No data. UEL: No data.
Vapor Pressure (vs. Air or	No data.
mm Hg):	
Vapor Density (vs. Air = 1)	
Specific Gravity (Water = 1):	~2.3
Solubility in Water:	No data.
Percent Volatile:	No data.
Autoignition Pt:	No data.
	10. Stability and Reactivity
Stability:	Unstable [ X ] Stable [ ]
Conditions To Avoid -	Product will cure at ambient temperatures. Keep in cold storage until ready to
Instability:	use.
Incompatibility - Materials	oxidizers, acids, bases.
To Avoid:	
Hazardous Decomposition	Carbon oxides, Nitrogen oxides, Undetermined organics. Bromine compounds.
or Byproducts:	hydrocarbons. Ammonia.
Possibility of Hazardous Reactions:	Will occur [ ] Will not occur [ X ]
Conditions To Avoid - Hazardous Reactions:	No data available.



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		11. Toxicolog	ical Informat	ion	
-		No data available.			
Sensitizatio	on:	Skin sensitization.			
		12. Ecologic	al Informatio	n	
		No data available.			
		13. Disposal	Consideratio	ons	
Waste Disp	osal Method:	Observe all federal, state	e, and local enviro	onmental regulat	tions.
		14. Transpo	rt Informatio	n	
LAND TRAI	NSPORT (US DO	OT):			
DOT Pro Name:	oper Shipping	Toxic Liquids, Organi	c, N.O.S. (Pheny	lene diamine)	
	zard Class:	6.1 POI	SON		
UN/NA M	Number:	UN2810	Packing	Group:	111
		J.			
		POISON			
MADINE T	RANSPORT (IM	DG/IMO):			
		•			
IMDG/IN		me: Toxic liquids, organic	c, n.o.s. (Phenyle	ne diamine)	
IMDG/IN AIR TRANS	SPORT (ICAO/IA	TA):			
IMDG/IN AIR TRANS ICAO/IA					
IMDG/IN AIR TRANS	SPORT (ICAO/IA	<b>TA):</b> Toxic Liquids, Organi	c, N.O.S. (Pheny	lene diamine)	
IMDG/IN AIR TRANS ICAO/IA Name:	SPORT (ICAO/IA TA Shipping	TA): Toxic Liquids, Organi 15. Regulato	c, N.O.S. (Pheny <b>ry Informatic</b>	lene diamine)	
IMDG/IN AIR TRANS ICAO/IA Name: EPA SARA (S	SPORT (ICAO/IA TA Shipping Superfund Amendm	TA): Toxic Liquids, Organi <b>15. Regulato</b> tents and Reauthorization Ac	c, N.O.S. (Pheny <b>ry Informatic</b> t of 1986) Lists	lene diamine) on	0. 242 (TRI)
IMDG/IM AIR TRANS ICAO/IA Name: EPA SARA (S CAS #	SPORT (ICAO/IA TA Shipping Superfund Amendm	TA): Toxic Liquids, Organi 15. Regulato	c, N.O.S. (Pheny o <mark>ry Informatic</mark> t of 1986) Lists S. 302 (EHS)	lene diamine) ON S. 304 RQ	<b>S. 313 (TRI)</b> Yes
IMDG/IN AIR TRANS ICAO/IA Name: EPA SARA (S CAS # 1344-28-1	SPORT (ICAO/IA TA Shipping Superfund Amendm Hazardous Com Aluminum oxide	TA): Toxic Liquids, Organi <b>15. Regulato</b> tents and Reauthorization Ac ponents (Chemical Name)	c, N.O.S. (Pheny <b>ry Informatic</b> t of 1986) Lists	lene diamine) on	
IMDG/IN AIR TRANS ICAO/IA Name: EPA SARA (S CAS # 1344-28-1 NA	SPORT (ICAO/IA TA Shipping Superfund Amendm Hazardous Com Aluminum oxide Proprietary epoxy	ATA): Toxic Liquids, Organi <b>15. Regulato</b> tents and Reauthorization Ac ponents (Chemical Name)	ry Informatic t of 1986) Lists S. 302 (EHS) No	Dn S. 304 RQ No	Yes
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IMDG/IN AIR TRANS ICAO/IA Name: EPA SARA (S CAS # 1344-28-1 NA NA NA NA 108-45-2 872-50-4	SPORT (ICAO/IA TA Shipping Superfund Amendm Hazardous Com Aluminum oxide Proprietary epoxy Proprietary Brom Proprietary dimet 1,3-Phenylenedia N-Methyl-2-pyrrol	ATA): Toxic Liquids, Organi <b>15. Regulato</b> <b>and Reauthorization Ac</b> <b>ponents (Chemical Name)</b> (resin inated Aromatic Imide hyl ester imine idone	ry Informatic t of 1986) Lists S. 302 (EHS) No No No No No No	lene diamine) DN S. 304 RQ No No No No No No	Yes No No Yes Yes
IMDG/IN AIR TRANS ICAO/IA Name: EPA SARA (S CAS # 1344-28-1 NA NA NA 108-45-2 872-50-4 2426-08-6 1333-86-4	SPORT (ICAO/IA TA Shipping Superfund Amendm Hazardous Com Aluminum oxide Proprietary epoxy Proprietary Brom Proprietary Brom Proprietary dimet 1,3-Phenylenedia N-Methyl-2-pyrrol Oxirane, (Butoxyn Carbon black	ATA): Toxic Liquids, Organi <b>15. Regulato</b> <b>and Reauthorization Ac</b> <b>ponents (Chemical Name)</b> (resin inated Aromatic Imide hyl ester imine idone	ry Informatic t of 1986) Lists S. 302 (EHS) No No No No No No No No	elene diamine) DN S. 304 RQ No No No No No No No No No No	Yes No No Yes Yes No
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16. Other Information	
Revision Date:	12/05/2017
Additional Information About This Product:	No data available.
Company Policy or Disclaimer:	The information on this data sheet represents our current and best opinion as to the proper use in handling of this product under normal conditions. Any use of the product which is not in conformance with this data sheet or the applicable technical bulletin, or which involves using the product in combination with any other product or any other process is the responsibility of the user.