

1. Product and Company Identification

Product Code: 0502
Product Name: 0502
Company Name: Appli-Tec, Inc
 7 Industrial Way Unit 1
 Salem, NH 03079
Phone Number: (603)685-0500
Web site address: www.appli-tec.com
Emergency Contact: Contact medical emergency services
Information: Call Chemtrec for Transport Info. (800)424-9300
Intended Use: Adhesive

2. Hazards Identification

Acute Toxicity: Inhalation, Category 4
Acute Toxicity: Oral, Category 4
Acute Toxicity: Skin, Category 4
Skin Corrosion/Irritation, Category 1B
Serious Eye Damage/Eye Irritation, Category 1
Skin Sensitization, Category 1
Aquatic Toxicity (Chronic), Category 2



GHS Signal Word: Danger

GHS Hazard Phrases: H302 - Harmful if swallowed.
 H312 - Harmful in contact with skin.
 H314 - Causes severe skin burns and eye damage.
 H317 - May cause an allergic skin reaction.
 H332 - Harmful if inhaled.
 H411 - Toxic to aquatic life with long lasting effects.

GHS Precaution Phrases: P261 - Avoid breathing vapors, mist, or spray.
 P264 - Wash hands thoroughly after handling.
 P270 - Do not eat, drink or smoke when using this product.
 P271 - Use only outdoors or in a well-ventilated area.
 P272 - Contaminated work clothing should not be allowed out of the workplace.
 P273 - Avoid release to the environment.
 P280 - Wear protective gloves/eye protection/face protection.

GHS Response Phrases: P301+312 - IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
 P303+361+353 - IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower.
 P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
 P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 - Immediately call a POISON CENTER or doctor/physician.
 P330 - Rinse mouth.
 P333+313 - If skin irritation or rash occurs, seek medical advice/attention.
 P363 - Wash contaminated clothing before reuse.
 P391 - Collect spillage.

GHS Storage and Disposal P405 - Store locked up.

Phrases: P501 - Dispose of contents/container according to national and local regulations.

OSHA Regulatory Status: This material is classified as hazardous under OSHA regulations.

Potential Health Effects (Acute and Chronic):

Inhalation: Harmful if inhaled.

Skin Contact: Causes skin burns. May cause allergic skin reaction.

Eye Contact: Causes eye burns. Causes serious eye damage.

Ingestion: Harmful if swallowed.

Additional Information No data available.

3. Composition/Information on Ingredients

CAS #	Hazardous Components (Chemical Name)	Concentration
25085-99-8	Oxirane, 2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxy)methy	45.0 -80.0 %
NA	Reactive Diluent	20.0 -50.0 %
25513-64-8	1,6-Hexanediamine, 2,2,4(or 2,4,4)-trimethyl-	10.0 -20.0 %

Additional Information Exact percentages have been withheld as a trade secret.

4. First Aid Measures

Emergency and First Aid Procedures:

In Case of Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention.

In Case of Skin Contact: Remove contaminated clothing. Wash skin with soap and water. Get medical attention. Wash contaminated clothing before reuse.

In Case of Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention/advice.

In Case of Ingestion: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical advice/attention.

Note to Physician: Treat symptomatically and supportively.

5. Fire Fighting Measures

Flash Pt: > 93.00 C

Explosive Limits: LEL: No data. UEL: No data.

Autoignition Pt: No data.

Suitable Extinguishing Media: Use water spray, dry chemical, carbon dioxide, or appropriate foam.

Fire Fighting Instructions: As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear.

Flammable Properties and Hazards: No data available.

Hazardous Combustion Products: No data available.

6. Accidental Release Measures

Steps To Be Taken In Case Material Is Released Or Spilled: Ensure adequate ventilation. Isolate area and deny entry. Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Use proper personal protective equipment as indicated in Section 8. Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container.

7. Handling and Storage

Precautions To Be Taken in Handling: Wash thoroughly after handling. Remove contaminated clothing and wash before reuse. Use only in a well-ventilated area. Avoid contact with eyes, skin, and clothing. Avoid ingestion and inhalation.

Precautions To Be Taken in Storing: Store at <= -40deg.C.

8. Exposure Controls/Personal Protection

CAS #	Partial Chemical Name	OSHA TWA	ACGIH TWA	Other Limits
25085-99-8	Oxirane, 2,2'-[(1-Methylethylidene)bis(4,1-phenyl eneoxymethy	No data.	No data.	No data.
NA	Reactive Diluent	No data.	No data.	No data.
25513-64-8	1,6-Hexanediamine, 2,2,4(or 2,4,4)-trimethyl-	No data.	No data.	No data.

Respiratory Equipment (Specify Type): Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Eye Protection: Safety glasses.

Protective Gloves: Wear appropriate protective gloves to prevent skin exposure.

Other Protective Clothing: Wear appropriate protective clothing to prevent skin exposure.

Engineering Controls (Ventilation etc.): Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use adequate ventilation to keep airborne concentrations low. Use with adequate ventilation.

Work/Hygienic/Maintenance Practices: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

9. Physical and Chemical Properties

Physical States: [] Gas [X] Liquid [] Solid

Appearance and Odor: Appearance: Clear.
Odor: weak odor.

Melting Point: No data.

Boiling Point: No data.

Flash Pt: > 93.00 C

Evaporation Rate: No data.

Flammability (solid, gas): No data available.

Explosive Limits: LEL: No data. UEL: No data.

Vapor Pressure (vs. Air or mm Hg): No data.

Vapor Density (vs. Air = 1): No data.

Specific Gravity (Water = 1): ~1.1
Solubility in Water: No data.
Percent Volatile: 0.0 % by volume.
Autoignition Pt: No data.

10. Stability and Reactivity

Stability: Unstable [X] Stable []
Conditions To Avoid - Instability: Product will cure at ambient temperatures. Keep in cold storage until ready to use.
Incompatibility - Materials To Avoid: Oxidizing materials, Strong reducing agents, Strong acids, Strong bases.
Hazardous Decomposition or Byproducts: Carbon oxides, nitrogen oxides (NOx).
Possibility of Hazardous Reactions: Will occur [] Will not occur [X]
Conditions To Avoid - Hazardous Reactions: No data available.

11. Toxicological Information

Toxicological Information: No data available.
Irritation or Corrosion: Skin corrosion/irritation. Serious eye damage/irritation.
Sensitization: Skin sensitization.

12. Ecological Information

General Ecological Information: Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

13. Disposal Considerations

Waste Disposal Method: Observe all federal, state, and local environmental regulations.

14. Transport Information

LAND TRANSPORT (US DOT):

DOT Proper Shipping Name: Trimethylhexamethylenediamines.
DOT Hazard Class: 8 CORROSIVE
UN/NA Number: UN2327 **Packing Group:** III



MARINE TRANSPORT (IMDG/IMO):

IMDG/IMO Shipping Name: Trimethylhexamethylenediamines.

AIR TRANSPORT (ICAO/IATA):

ICAO/IATA Shipping Name: Trimethylhexamethylenediamines.

15. Regulatory Information

EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists

CAS #	Hazardous Components (Chemical Name)	S. 302 (EHS)	S. 304 RQ	S. 313 (TRI)
25085-99-8	Oxirane, 2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethy	No	No	No
NA	Reactive Diluent	No	No	No
25513-64-8	1,6-Hexanediamine, 2,2,4(or 2,4,4)-trimethyl-	No	No	No

Other US EPA or State Lists

CAS #	Hazardous Components (Chemical Name)	Other US EPA or State Lists
25085-99-8	Oxirane, 2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethy	TSCA: Yes - Inventory
NA	Reactive Diluent	TSCA: No
25513-64-8	1,6-Hexanediamine, 2,2,4(or 2,4,4)-trimethyl-	TSCA: Yes - Inventory

16. Other Information

Revision Date: 01/04/2016

Additional Information About This Product: No data available.

Company Policy or Disclaimer: The information on this data sheet represents our current and best opinion as to the proper use in handling of this product under normal conditions. Any use of the product which is not in conformance with this data sheet or the applicable technical bulletin, or which involves using the product in combination with any other product or any other process is the responsibility of the user.