

## UV Curable Acrylate

### Key Feature

Bonds Well to Most Substrates

Metals, ceramic, glass and most plastics

Deep UV Cure

Full Shadow Cure with Heat

Ideal for Fiber Optic Applications

Meets NASA Outgassing Requirements

Slightly Thixotropic

### Uncured

Color Amber

Pot Life (hrs) 18

Specific Gravity 1.1

Viscosity (cps) 2,000 @ 25° C and 192 (sec)<sup>-1</sup>

### Recommended Cure

3J/cm<sup>2</sup> + 30' @ 120° C

### Cured

Color Amber

Lap Shear 2024T3 Clad FPL Etch (psi) 2,300

Shore Hardness D/85/0

### Thermal

Glass Transition Temp (°C) 130

### Outgassing

CVCM (%) 0.01

TML (%) 0.32

### Shelf Life

Months @ < -40° C 6

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7 Industrial Way, Unit 1, Salem, NH 03079 / Phone: 603-685-0500 / Fax: 603-685-0236 / Web: [www.appli-tec.com](http://www.appli-tec.com)