

**Fast-Cure  
 Epoxy**

**Key Feature**

Gap Filling  
 Non-sagging  
 Quick Set  
 Strength is Maintained in Thick or Thin Bondlines  
 Uniform Mix Indicated by Grey Color  
 UV Resistant

Part A = white; Part B = black

**Uncured**

Pot Life (hr) 0.07  
 Viscosity Paste  
 Work Life (min) < 8

**Recommended Cure**

< 1 hr. @ 25° C  
 < 10 min. @ 25° C  
 48 hrs. @ 25° C

Set Up  
 Tack Free  
 Full Cure

**Cured**

Color Grey  
 Lap Shear 2024T3 Clad FPL Etch (psi) 3,000 48 hours  
 Shore Hardness D/78/0

**Thermal**

Glass Transition Temp (°C) > 10

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