

**Fast-Cure
Epoxy**

Key Feature

1:1 PBV Ratio
Fast Cure
Non-free Flowing
Protective Coating
Strength is Maintained in Thick or Thin
Bondlines

Uncured

Pot Life (hr) 0.03
Viscosity (cps) 25,000
Work Life (min) 3

Recommended Cure

20 min. @ 25° C

Note: Ultimate cure reached after
24 hours

Cured

Color	Black	
Lap Shear 2024T3 Clad FPL Etch (psi)	3,200	1 year @ 25° C
Lap Shear 2024T3 Clad FPL Etch (psi)	3,200	3 months @ 25° C
Lap Shear 2024T3 Clad FPL Etch (psi)	3,200	24 hours @ 25° C
Lap Shear 2024T3 Clad FPL Etch (psi)	2,500	20 minutes @ 25° C
Shore Hardness	D/82/0	

Thermal

Glass Transition Temp (°C) 45

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