

**General Purpose
Epoxy**

Key Feature

2:1 PBV Ratio
Ideal for Electrical Potting
Low Toxicity
Room or Elevated Temperature Cure

Uncured

Color	Amber	Part [B]
Color	Black	Part [A]
Pot Life (hr)	0.33	
Viscosity (cps)	12,500	Mixed: @ 25° C and 76.8 (sec) ⁻¹
Viscosity (cps)	2,100	Part [B]: @ 25° C and 30.0 (sec) ⁻¹
Viscosity (cps)	40,000	Part [A]: @ 25° C and 76.8 (sec) ⁻¹
Work Life (hr)	0.75	

Recommended Cure

6 hrs. @ 65° C

Other Cure

24 hrs. @ 25° C	Demold time
3 hrs. @ 93° C	
4 days @ 25° C	

Cured

% Shrinkage Linear	0.15
Color	Black
Shore Hardness	D/80/0

Electrical

Volume Resistivity (ohm*cm)	1.0E+14
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Thermal

Degradation Temp (°C)	250
Glass Transition Temp (°C)	80

Shelf Life

Months @ < 25° C	6	Appli-pac
Months @ < -40° C	6	Cryo-pac

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