#### SAFETY DATA SHEET 3255B

Revision: 09/29/2016

	1. Product and Company Identification		
Product Code: Product Name: Company Name:	3255B 3255B Appli-Tec, Inc 7 Industrial Way Unit 1 Salem, NH 03079	<b>Phone Number:</b> (603)685-0500	
Web site address: Emergency Contact: Information: Intended Use:	www.appli-tec.com Contact medical emergency services Call Chemtrec for Transport Info. Hardener for two part adhesive	(800)424-9300	
0 Upperde Identification			

#### 2. Hazards Identification

Flammable Liquids, Category 4 Acute Toxicity: Oral, Category 4 Acute Toxicity: Skin, Category 3 Acute Toxicity: Inhalation, Category 3 Skin Corrosion/Irritation, Category 1B Serious Eye Damage/Eye Irritation, Category 1 Skin Sensitization, Category 1 Aquatic Toxicity (Chronic), Category 2



GHS Signal Word: GHS Hazard Phrases:	DangerH227 - Combustible liquid.H302 - Harmful if swallowed.H311 - Toxic in contact with skin.H314 - Causes severe skin burns and eye damage.H317 - May cause an allergic skin reaction.H331 - Toxic if inhaled.H411 - Toxic to aquatic life with long lasting effects.
GHS Precaution Phrases:	<ul> <li>P210 - Keep away from flames and hot surfaces No smoking.</li> <li>P260 - Do not breathe vapors, mist, or spray.</li> <li>P264 - Wash hands thoroughly after handling.</li> <li>P270 - Do not eat, drink or smoke when using this product.</li> <li>P271 - Use only outdoors or in a well-ventilated area.</li> <li>P272 - Contaminated work clothing should not be allowed out of the workplace.</li> <li>P273 - Avoid release to the environment.</li> <li>P280 - Wear protective gloves/eye protection/face protection.</li> <li>P235 - Keep cool.</li> </ul>
GHS Response Phrases:	<ul> <li>P301+312 - IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.</li> <li>P303+361+353 - IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower.</li> <li>P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.</li> <li>P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</li> <li>P310 - Immediately call a POISON CENTER or doctor/physician.</li> <li>P330 - Rinse mouth.</li> </ul>

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		<ul> <li>P333+313 - If skin irritation or rash occurs, seek medical advice/attention.</li> <li>P361 - Remove/Take off immediately all contaminated clothing.</li> <li>P363 - Wash contaminated clothing before reuse.</li> <li>P370+378 - In case of fire, use appropriate media to extinguish.</li> <li>P391 - Collect spillage.</li> </ul>			
GHS Storage Phrases:	ge and Disposa	P403+233 - Store contair P405 - Store locked up.	ner tightly closed in well-ventilated place.		
Filldses.		•	nts/container according to national and local regulations.		
OSHA Regu	ulatory Status:	This material is classified	as hazardous under OSHA regulations.		
Potential He (Acute and	ealth Effects Chronic):				
Inhalation:		Toxic if inhaled.			
Skin Conta	ct:	Causes skin burns. May cause allergic skin reaction. Toxic in contact with skin.			
Eye Contac	:t:	Causes serious eye damage.			
Ingestion:		Harmful if swallowed. Causes gastrointestinal tract burns.			
Additional	Information	No data available.			
	3. Composition/Information on Ingredients				
CAS #	Hazardous Comp	onents (Chemical Name)	Concentration		
90-72-2 2,4,6-Tris(Dimethylaminomethyl)Phenol		laminomethyl)Phenol	40.0 -50.0 %		
NA Proprietary Glycol Ether		Ether	20.0 -30.0 %		
NA Proprietary Aliphatic Amine		ic Amine	20.0 -30.0 %		

Additional Information Exact percentages have been withheld as a trade secret.

#### 4. First Aid Measures

Emergency and First Aid Procedures:	
In Case of Inhalation:	Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention.
In Case of Skin Contact:	Remove contaminated clothing. Wash skin with soap and water. Get medical attention. Wash contaminated clothing before reuse.
In Case of Eye Contact:	Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention/advice.
In Case of Ingestion:	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical advice/attention.
Note to Physician:	Treat symptomatically and supportively.

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		5. Fire	Fighting Mea	asures	
Flash Pt:		68.33 C			
Explosive I	Limits:	LEL: No data.		UEL: No data.	
Autoignitio	on Pt:	No data.			
Suitable Ex Media:	tinguishing	Use water spray, dry chemical, carbon dioxide, or appropriate foam.		e foam.	
Fire Fightir	ng Instructions:	•		d breathing apparatus in p lent), and full protective g	
Flammable Hazards:	Properties and	No data available.			
Hazardous Products:	Combustion	No data available.			
		6. Accide	ntal Release	Measures	
Material Is Released Or Spilled:		Evacuate area. Remove all sources of ignition. Use a spark-proof tool. Do not let this chemical enter the environment. Use proper personal protective equipment as indicated in Section 8. Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container.			
		7. Hai	ndling and St	orage	
Precautions To Be Taken in Handling:Avoid contact with eyes, skin, and clothing. Keep away from heat, sparks flame. Do not ingest or inhale.Precautions To Be Taken in Storing:Keep tightly closed. Keep away from sources of ignition. Store in a cool, or place.					
	8	. Exposure Co	ontrols/Perso	nal Protection	
CAS #	Partial Chemical	Name	OSHA TWA	ACGIH TWA	Other Limits
90-72-2	2,4,6-Tris(Dimethy	/laminomethyl)Phenol	No data.	No data.	No data.
NA	Proprietary Glycol	Ether	No data.	No data.	No data.
NA	Proprietary Alipha	tic Amine	No data.	No data.	No data.
		•	Standard EN 149 approve rritation or other symptom	•	

Use a NIOSH/MSHA or European Standard EN 149 approved respirator if
exposure limits are exceeded or if irritation or other symptoms are experienced.
Safety glasses.
Wear appropriate protective gloves to prevent skin exposure.
: Wear appropriate protective clothing to prevent skin exposure.
Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use process enclosure, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.
c Handle in accordance with good industrial hygiene and safety practice. Wash thoroughly after handling.



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9. Physical and Chemical Properties			
Physical States:	[]Gas [X]Liquid []Solid		
Appearance and Odor:	Appearance: amber.		
	Odor: amine-like.		
Melting Point:	No data.		
Boiling Point:	No data.		
Flash Pt:	68.33 C		
Evaporation Rate:	No data.		
Flammability (solid, gas):	No data available.		
Explosive Limits:	LEL: No data. UEL: No data.		
Vapor Pressure (vs. Air or	No data.		
mm Hg):			
Vapor Density (vs. Air = 1)			
	No data.		
1): Donoituu	0.965		
Density: Solubility in Water	No data.		
Solubility in Water: Percent Volatile:	No data.		
	No data.		
Autoignition Pt:			
	10. Stability and Reactivity		
Stability:	Unstable [ ] Stable [ X ]		
Conditions To Avoid -	Incompatible materials, ignition sources.		
Instability:			
	Strong oxidizing agents, acids, alkalis.		
To Avoid:			
Hazardous Decompositior or Byproducts:	a Carbon oxides, Nitrogen oxides.		
Possibility of Hazardous Reactions:	Will occur [ ] Will not occur [ X ]		
Conditions To Avoid - Hazardous Reactions:	No data available.		



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			ical Informat		
oxicologica rritation or ( Sensitizatior	Corrosion:	No data available. Skin corrosion/irritation. Skin sensitization.			
	12. Ecological Information				
Seneral Eco	logical	Toxic to aquatic life with			
nformation:	-		long lacking oneo		
		13. Disposal	Consideratio	ons	
Vaste Dispo	sal Method:	Observe all federal, state	e, and local enviro	onmental regulat	tions.
		14. Transpo	ort Informatio	n	
AND TRAN	SPORT (US DO	DT):			
-	per Shipping	Corrosive liquid, bas	ic, organic, n.o.s.	(Aliphatic Amine	e)
Name:			RROSIVE		
	ard Class:	8 COF			
		3267	Packing	Group:	III
DOT Haza UN/NA N MARINE TR IMDG/IM AIR TRANSF ICAO/IAT	umber: ANSPORT (IM	3267 CORROSIVE B DG/IMO): me: Corrosive liquid, bas	Packing (	(Aliphatic amine	e)
DOT Haza UN/NA N MARINE TR IMDG/IM AIR TRANSF	umber: ANSPORT (IM O Shipping Na PORT (ICAO/IA	3267 <b>DG/IMO):</b> me: Corrosive liquid, bas <b>TA):</b> Corrosive liquid, bas	<b>Packing (</b> sic, organic, n.o.s. ic, organic, n.o.s.	(Aliphatic amine	e)
DOT Haza UN/NA N MARINE TR IMDG/IM AIR TRANSF ICAO/IAT Name:	umber: ANSPORT (IM O Shipping Na PORT (ICAO/IA A Shipping	3267 DG/IMO): me: Corrosive liquid, bas TA): Corrosive liquid, bas 15. Regulato	Packing ( sic, organic, n.o.s. ic, organic, n.o.s. <b>ory Informatic</b>	(Aliphatic amine	e)
DOT Haza UN/NA N MARINE TR IMDG/IM AIR TRANSF ICAO/IAT Name:	umber: ANSPORT (IM O Shipping Na PORT (ICAO/IA A Shipping	3267 <b>DG/IMO):</b> me: Corrosive liquid, bas <b>TA):</b> Corrosive liquid, bas	Packing ( sic, organic, n.o.s. ic, organic, n.o.s. ory Informatic et of 1986) Lists	(Aliphatic amine	e)
DOT Haza UN/NA N MARINE TR IMDG/IM AIR TRANSF ICAO/IAT Name: EPA SARA (Su	umber: ANSPORT (IM O Shipping Na PORT (ICAO/IA A Shipping	3267 CORROSIVE DG/IMO): me: Corrosive liquid, bas TA): Corrosive liquid, bas 15. Regulato ments and Reauthorization Action	Packing ( sic, organic, n.o.s. ic, organic, n.o.s. <b>ory Informatic</b>	(Aliphatic amine (Aliphatic amine <b>DN</b>	e) ?)
DOT Haza UN/NA N MARINE TR IMDG/IM AIR TRANSF ICAO/IAT Name: EPA SARA (Su CAS #	umber: ANSPORT (IM O Shipping Na PORT (ICAO/IA A Shipping	3267 CORROSIVE DG/IMO): me: Corrosive liquid, bas TA): Corrosive liquid, bas DS. Regulato tents and Reauthorization Action ponents (Chemical Name) ylaminomethyl)Phenol	Packing ( sic, organic, n.o.s. ic, organic, n.o.s. ory Informatic et of 1986) Lists S. 302 (EHS)	(Aliphatic amine (Aliphatic amine <b>DN</b> S. 304 RQ	e) e) S. 313 (TRI)
DOT Haza UN/NA N MARINE TR IMDG/IM AIR TRANSF ICAO/IAT Name: EPA SARA (Su CAS # 90-72-2	ANSPORT (IM O Shipping Na PORT (ICAO/IA A Shipping	3267 DG/IMO): me: Corrosive liquid, bas TA): Corrosive liquid, bas <b>15. Regulato</b> tents and Reauthorization Action ponents (Chemical Name) ylaminomethyl)Phenol I Ether	Packing ( sic, organic, n.o.s. ic, organic, n.o.s. ory Informatic st of 1986) Lists S. 302 (EHS) No	(Aliphatic amine (Aliphatic amine (Aliphatic amine S. 304 RQ No	e) e) <b>S. 313 (TRI)</b> No
DOT Haza UN/NA N MARINE TR IMDG/IM AIR TRANSF ICAO/IAT Name: EPA SARA (Su CAS # 90-72-2 NA NA	ANSPORT (IM O Shipping Na PORT (ICAO/IA A Shipping perfund Amendm Hazardous Com 2,4,6-Tris(Dimeth Proprietary Glyco Proprietary Alipha	3267 DG/IMO): me: Corrosive liquid, bas TA): Corrosive liquid, bas <b>15. Regulato</b> tents and Reauthorization Action ponents (Chemical Name) ylaminomethyl)Phenol I Ether	Packing ( sic, organic, n.o.s. ic, organic, n.o.s. <b>ory Informatic</b> st of 1986) Lists s. 302 (EHS) No No	(Aliphatic amine (Aliphatic amine Aliphatic amine S. 304 RQ No No No No	e) e) <b>S. 313 (TRI)</b> No No
DOT Haza UN/NA N MARINE TR IMDG/IM AIR TRANSF ICAO/IAT Name: EPA SARA (Su CAS # 90-72-2 NA	ANSPORT (IM O Shipping Na PORT (ICAO/IA A Shipping Hazardous Com 2,4,6-Tris(Dimeth Proprietary Glyco Proprietary Alipha Hazardous Com	3267 DG/IMO): me: Corrosive liquid, bas TA): Corrosive liquid, bas <b>15. Regulato</b> tents and Reauthorization Action ponents (Chemical Name) ylaminomethyl)Phenol I Ether atic Amine ponents (Chemical Name) ylaminomethyl)Phenol	Packing ( sic, organic, n.o.s. ic, organic, n.o.s. <b>ory Informatic</b> et of 1986) Lists S. 302 (EHS) No No No	(Aliphatic amine (Aliphatic amine (Aliphatic amine <b>S. 304 RQ</b> No No No No <b>S. 304 RQ</b>	e) e) <b>S. 313 (TRI)</b> No No

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16. Other Information		
Revision Date:	09/29/2016	
Additional Information About This Product:	No data available.	
Company Policy or Disclaimer:	The information on this data sheet represents our current and best opinion as to the proper use in handling of this product under normal conditions. Any use of the product which is not in conformance with this data sheet or the applicable technical bulletin, or which involves using the product in combination with any other product or any other process is the responsibility of the user.	