

## 1. Product and Company Identification

**Product Code:** 3254B  
**Product Name:** 3254B  
**Company Name:** Appli-Tec, Inc  
 7 Industrial Way Unit 1  
 Salem, NH 03079  
**Phone Number:** (603)685-0500

**Web site address:** www.appli-tec.com

**Emergency Contact:** Contact medical emergency services  
**Information:** Call Chemtrec for Transport Info. (800)424-9300  
**Intended Use:** Hardener for two part adhesive

## 2. Hazards Identification

**Flammable Liquids, Category 4**  
**Acute Toxicity: Oral, Category 4**  
**Acute Toxicity: Skin, Category 3**  
**Acute Toxicity: Inhalation, Category 3**  
**Skin Corrosion/Irritation, Category 1B**  
**Serious Eye Damage/Eye Irritation, Category 1**  
**Skin Sensitization, Category 1**  
**Aquatic Toxicity (Chronic), Category 2**



**GHS Signal Word:** Danger

**GHS Hazard Phrases:** H227 - Combustible liquid.  
 H302 - Harmful if swallowed.  
 H311 - Toxic in contact with skin.  
 H314 - Causes severe skin burns and eye damage.  
 H317 - May cause an allergic skin reaction.  
 H331 - Toxic if inhaled.  
 H411 - Toxic to aquatic life with long lasting effects.

**GHS Precaution Phrases:** P210 - Keep away from flames and hot surfaces. - No smoking.  
 P260 - Do not breathe vapors, mist, or spray.  
 P264 - Wash hands thoroughly after handling.  
 P270 - Do not eat, drink or smoke when using this product.  
 P271 - Use only outdoors or in a well-ventilated area.  
 P272 - Contaminated work clothing should not be allowed out of the workplace.  
 P273 - Avoid release to the environment.  
 P280 - Wear protective gloves/eye protection/face protection.  
 P235 - Keep cool.

**GHS Response Phrases:** P301+312 - IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.  
 P303+361+353 - IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower.  
 P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
 P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P310 - Immediately call a POISON CENTER or doctor/physician.  
 P330 - Rinse mouth.

P333+313 - If skin irritation or rash occurs, seek medical advice/attention.  
 P361 - Remove/Take off immediately all contaminated clothing.  
 P363 - Wash contaminated clothing before reuse.  
 P370+378 - In case of fire, use appropriate media to extinguish.  
 P391 - Collect spillage.

**GHS Storage and Disposal Phrases:** P403+233 - Store container tightly closed in well-ventilated place.  
 P405 - Store locked up.  
 P501 - Dispose of contents/container according to national and local regulations.

**OSHA Regulatory Status:** This material is classified as hazardous under OSHA regulations.

**Potential Health Effects (Acute and Chronic):**

**Inhalation:** Toxic if inhaled.  
**Skin Contact:** Causes skin burns. May cause allergic skin reaction. Toxic in contact with skin.  
**Eye Contact:** Causes serious eye damage.  
**Ingestion:** Harmful if swallowed. Causes gastrointestinal tract burns.  
**Additional Information** No data available.

**3. Composition/Information on Ingredients**

CAS #	Hazardous Components (Chemical Name)	Concentration
90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol	40.0 -50.0 %
NA	Proprietary Glycol Ether	20.0 -30.0 %
NA	Proprietary Aliphatic Amine	20.0 -30.0 %

**Additional Information** Exact percentages have been withheld as a trade secret.

**4. First Aid Measures**

**Emergency and First Aid Procedures:**

**In Case of Inhalation:** Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention.

**In Case of Skin Contact:** Remove contaminated clothing. Wash skin with soap and water. Get medical attention. Wash contaminated clothing before reuse.

**In Case of Eye Contact:** Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention/advice.

**In Case of Ingestion:** Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical advice/attention.

**Note to Physician:** Treat symptomatically and supportively.

## 5. Fire Fighting Measures

**Flash Pt:** 68.33 C

**Explosive Limits:** LEL: No data. UEL: No data.

**Autoignition Pt:** No data.

**Suitable Extinguishing Media:** Use water spray, dry chemical, carbon dioxide, or appropriate foam.

**Fire Fighting Instructions:** As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear.

**Flammable Properties and Hazards:** No data available.

**Hazardous Combustion Products:** No data available.

## 6. Accidental Release Measures

**Steps To Be Taken In Case Material Is Released Or Spilled:** Evacuate area. Remove all sources of ignition. Use a spark-proof tool. Do not let this chemical enter the environment. Use proper personal protective equipment as indicated in Section 8. Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container.

## 7. Handling and Storage

**Precautions To Be Taken in Handling:** Avoid contact with eyes, skin, and clothing. Keep away from heat, sparks and flame. Do not ingest or inhale.

**Precautions To Be Taken in Storing:** Keep tightly closed. Keep away from sources of ignition. Store in a cool, dry place.

## 8. Exposure Controls/Personal Protection

CAS #	Partial Chemical Name	OSHA TWA	ACGIH TWA	Other Limits
90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol	No data.	No data.	No data.
NA	Proprietary Glycol Ether	No data.	No data.	No data.
NA	Proprietary Aliphatic Amine	No data.	No data.	No data.

**Respiratory Equipment (Specify Type):** Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

**Eye Protection:** Safety glasses.

**Protective Gloves:** Wear appropriate protective gloves to prevent skin exposure.

**Other Protective Clothing:** Wear appropriate protective clothing to prevent skin exposure.

**Engineering Controls (Ventilation etc.):** Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use process enclosure, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.

**Work/Hygienic/Maintenance Practices:** Handle in accordance with good industrial hygiene and safety practice. Wash thoroughly after handling.

## 9. Physical and Chemical Properties

**Physical States:** [ ] Gas [ X ] Liquid [ ] Solid

**Appearance and Odor:** Appearance: amber.  
Odor: amine-like.

**Melting Point:** No data.

**Boiling Point:** No data.

**Flash Pt:** 68.33 C

**Evaporation Rate:** No data.

**Flammability (solid, gas):** No data available.

**Explosive Limits:** LEL: No data. UEL: No data.

**Vapor Pressure (vs. Air or mm Hg):** No data.

**Vapor Density (vs. Air = 1):** No data.

**Specific Gravity (Water = 1):** No data.

**Density:** 0.965

**Solubility in Water:** No data.

**Percent Volatile:** No data.

**Autoignition Pt:** No data.

## 10. Stability and Reactivity

**Stability:** Unstable [ ] Stable [ X ]

**Conditions To Avoid - Instability:** Incompatible materials, ignition sources.

**Incompatibility - Materials To Avoid:** Strong oxidizing agents, acids, alkalis.

**Hazardous Decomposition or Byproducts:** Carbon oxides, Nitrogen oxides.

**Possibility of Hazardous Reactions:** Will occur [ ] Will not occur [ X ]

**Conditions To Avoid - Hazardous Reactions:** No data available.

**11. Toxicological Information**

**Toxicological Information:** No data available.  
**Irritation or Corrosion:** Skin corrosion/irritation.  
**Sensitization:** Skin sensitization.

**12. Ecological Information**

**General Ecological Information:** Toxic to aquatic life with long lasting effects.

**13. Disposal Considerations**

**Waste Disposal Method:** Observe all federal, state, and local environmental regulations.

**14. Transport Information**

**LAND TRANSPORT (US DOT):**

**DOT Proper Shipping Name:** Corrosive liquid, basic, organic, n.o.s. (Aliphatic Amine)  
**DOT Hazard Class:** 8 CORROSIVE  
**UN/NA Number:** 3267 **Packing Group:** III



**MARINE TRANSPORT (IMDG/IMO):**

**IMDG/IMO Shipping Name:** Corrosive liquid, basic, organic, n.o.s. (Aliphatic amine)

**AIR TRANSPORT (ICAO/IATA):**

**ICAO/IATA Shipping Name:** Corrosive liquid, basic, organic, n.o.s. (Aliphatic amine)

**15. Regulatory Information**

**EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists**

CAS #	Hazardous Components (Chemical Name)	S. 302 (EHS)	S. 304 RQ	S. 313 (TRI)
90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol	No	No	No
NA	Proprietary Glycol Ether	No	No	No
NA	Proprietary Aliphatic Amine	No	No	No

CAS #	Hazardous Components (Chemical Name)	Other US EPA or State Lists
90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol	TSCA: Yes - Inventory
NA	Proprietary Glycol Ether	TSCA: Yes - Inventory
NA	Proprietary Aliphatic Amine	TSCA: No

## 16. Other Information

**Revision Date:** 09/20/2016

**Additional Information  
About This Product:** No data available.

**Company Policy or  
Disclaimer:** The information on this data sheet represents our current and best opinion as to the proper use in handling of this product under normal conditions. Any use of the product which is not in conformance with this data sheet or the applicable technical bulletin, or which involves using the product in combination with any other product or any other process is the responsibility of the user.